



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

646.3312

Job Sheet 174107



Part No: 646.3312

Job Qty: 6 ea

Part Name: Center Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/19/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 12/11/16 JFS VERIFY BY: JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation              | Qty   | Start Date | Due Date | Standard |      | Workcenter/Supplier   |           | Sign-off           |
|-------|------------------------|-------|------------|----------|----------|------|-----------------------|-----------|--------------------|
|       |                        |       |            |          | Setup    | Run  | Workcenter / Supplier | Lead Time |                    |
| 90    | Start up Operation     | 6 Ea  | 3/17/18    | 3/17/18  | 0.00     | 0.00 | Start Up Machining-1  |           | <i>[Signature]</i> |
| 100   | Bandsaw                | 6 pcs | 3/17/18    | 3/17/18  | 0.00     | 0.04 | Bandsaw1              |           | <i>[Signature]</i> |
| 110   | CNC Vertical Machining | 6 pcs | 3/19/18    | 3/19/18  | 0.29     | 4.49 | HAAS1-1               |           | <i>[Signature]</i> |
| 120   | QC                     | 6 pcs | 3/19/18    | 3/19/18  | 0.00     | 0.00 | QC1                   |           | <i>[Signature]</i> |
| 130   | QC                     | 6 pcs | 3/19/18    | 3/19/18  | 0.00     | 0.00 | QC8 Machining-1       |           | <i>[Signature]</i> |
| 134   | HandFinish             | 6 pcs | 3/19/18    | 3/19/18  | 0.00     | 0.00 | HandFinish2           |           | <i>[Signature]</i> |
| 140   | Outsource              | 6 pcs | 3/19/18    | 3/19/18  |          |      | ATG001-VC             |           | <i>[Signature]</i> |
| 150   | Packaging              | 6 pcs | 3/19/18    | 3/19/18  | 0.00     | 0.00 | Packaging2            |           | <i>[Signature]</i> |
| 155   | QC                     | 6 pcs | 3/19/18    | 3/19/18  | 0.00     | 0.00 | QC5                   |           | <i>[Signature]</i> |
| 180   | Packaging              | 6 pcs | 3/19/18    | 3/19/18  | 0.00     | 0.00 | Packaging3-1          |           | <i>[Signature]</i> |
| 190   | QC21-SA                | 6 Ea  | 3/19/18    | 3/19/18  | 0.00     | 0.00 | QC21                  |           | <i>[Signature]</i> |

Part Op 100 - Cut Blank at 16.300" \*\*\* ONE BLANK MAKES TWO PARTS\*\*\*

Descriptions: 110 - 1-Machine per folio FB153 3-Face to .375" if required

120 - Inspect on CMM as per folio CMM027.

140 - Issue P/O to ATG : P00891623 Hard Anodize Color Black, Prime as per Dwg 646.3300 Rev. N/C

180 - \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV\*\*\*

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MAY 01 2018

### Job BOM

| Part / Item         | Component Name        | Quantity           | Operation             | Container |
|---------------------|-----------------------|--------------------|-----------------------|-----------|
| M7075T6S0.375X5.000 | M7075T6S0.375 X 5.000 | 4.0800 ft (.68 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part      | Required | Inventory | Allocated |
|-----------------------|---------------------|----------|-----------|-----------|
| 90-Start up Operation | M7075T6S0.375X5.000 | 4        | 28        | 0         |

5 030438 x 3

04/11/18  
174107  
646.3312  
S060083

Date: 04/11/18

Inspector:  
Revision:

Part: 646.3312  
Job No: 174107  
Serial No/Batch: S060083



Container No: S060083

**DAKI**  
AEROSPACE

Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 813 832-5200  
Email: sales@dataseero.com  
www.dataseero.com

| Part Specifications |              |                         |                |          |                  |
|---------------------|--------------|-------------------------|----------------|----------|------------------|
| Spec No             | Description  | Target/Tolerance        | Limits         | Type     | Special Comments |
| 1                   | Center Plate | 0.177inches $\pm$ 0.002 | 0.179<br>0.175 | Diameter |                  |
| 2                   | Center Plate | 0.209inches $\pm$ 0.002 | 0.211<br>0.207 | Diameter |                  |
| 3                   | Center Plate | 0.125inches $\pm$ 0.005 | 0.130<br>0.120 | Radius   |                  |
| 4                   | Center Plate | 0.313inches $\pm$ 0.002 | 0.315<br>0.311 |          |                  |
| 5                   | Center Plate | 2.156inches $\pm$ 0.002 | 2.158<br>2.154 |          |                  |
| 6                   | Center Plate | 1.410inches $\pm$ 0.002 | 1.412<br>1.408 |          |                  |
| 7                   | Center Plate | 2.737inches $\pm$ 0.005 | 2.742<br>2.732 |          |                  |
| 8                   | Center Plate | 1.537inches $\pm$ 0.005 | 1.542<br>1.532 |          |                  |

Plex 3/9/18 4:23 PM Dart.Gagnon.Michelle







Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039623**

**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** PO039623  
**PO Date:** 4/17/18  
**Due Date:** 4/25/18  
**Purchase Order Revision:**  
**Revision Date:**  
**Ship-To Contact:** Tsimiklis, Chrisoula  
**Phone:**  
**Via:** Ground  
**Pynt Terms:** Net 30  
**Freight Terms:**  
**Special Comments:**

## **Items**

| Line Item                                      | Job    | Part     | Description                                                                                                                 | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|------------------------------------------------|--------|----------|-----------------------------------------------------------------------------------------------------------------------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| 1                                              | 174115 | 646.3012 | Lower Guide<br>Issue P/O to ATG :<br><br>Hard Anodize, Color Black<br>and Prime as per Dwg<br>646.3000                      | Firmed | 4/25/18  | 6 pcs          | 0 pcs             | 6 pcs   | \$22.40/pcs      | \$134.40       |
| 2                                              | 174107 | 646.3312 | Center Plate<br>Issue P/O to ATG :<br><br>Hard Anodize Color Black,<br>Prime as per Dwg 646.3300<br>Rev. N/C                | Firmed | 4/25/18  | 6 pcs          | 0 pcs             | 6 pcs   | \$14.55/pcs      | \$87.30        |
| 3                                              | 175986 | 646.3719 | Doubler<br>Issue P/O<br><br>ATG, balck<br>anodize and prime as per<br>dwg 646.3719 Rev. A                                   | Firmed | 4/25/18  | 12 pcs         | 0 pcs             | 12 pcs  | \$8.75/pcs       | \$105.00       |
| 4                                              | 171185 | 646.9813 | Lower Deflector Low<br>Issue P/O to ATG :<br><br>Hard Anodize Black and<br>Prime as Per Dwg 646.9800<br>Rev. A              | Firmed | 4/25/18  | 8 pcs          | 0 pcs             | 8 pcs   | \$13.65/pcs      | \$109.20       |
| 5                                              | 175036 | 647.3910 | 412 Upper Deflector<br>Issue P/O to ATG :<br>1- Black<br>Anodize as per Dwg<br>647.3900 2- PRIME AS PER<br>DWG, SEE NOTE #9 | Firmed | 4/24/18  | 8 pcs          | 0 pcs             | 8 pcs   | \$14.55/pcs      | \$116.40       |
| <b>Line Item Note</b> **big rush, need ASAP ** |        |          |                                                                                                                             |        |          |                |                   |         |                  |                |
| 6                                              | 175749 | D2348    | Wearplate (Key Way)<br>Issue<br>P/O:<br>Black Anodize per Dwg<br>D2348 Rev. C                                               | Firmed | 4/25/18  | 30 pcs         | 0 pcs             | 30 pcs  | \$7.00/pcs       | \$210.00       |

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| Items                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |     |      |             |        |          |                |                   |         |                  |                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|------|-------------|--------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     | Job | Part | Description | Status | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| Grand Total:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |     |      |             |        |          |                |                   |         |                  | \$762.30       |
| Order Notes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |     |      |             |        |          |                |                   |         |                  |                |
| <p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A022 Apical Processing</p> <p>A024 process certifications</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms &amp; Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit <a href="http://www.dartaerospace.com">www.dartaerospace.com</a> for further explanation.</p> |     |      |             |        |          |                |                   |         |                  |                |

Plex 4/23/18 9:49 AM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.  
731 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 915021

Date: 26-Apr-18

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Chrisoula Tsimiklis  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                              | Ship Via  |                   |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------|-------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                              | OUR TRUCK |                   |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Description                                                                                                                                                                                                                                  |           |                   |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                              |           |                   |
| 6<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Part: 646.3312<br>Center Plate<br>Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 22902 | Rev: A    | DAS<br>11<br>9-89 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | PO: PO039623                                                                                                                                                                                                                                 | Line: 2   | APR 27 2018       |
| <p>CERTIFICATE OF CONFORMANCE<br/>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p>Date: <u>26/04/2018</u></p> <p>Certified Signature: <u>[Signature]</u></p> <p>Receiver Signature: _____</p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> |                                                                                                                                                                                                                                              |           |                   |

Made in Canada.